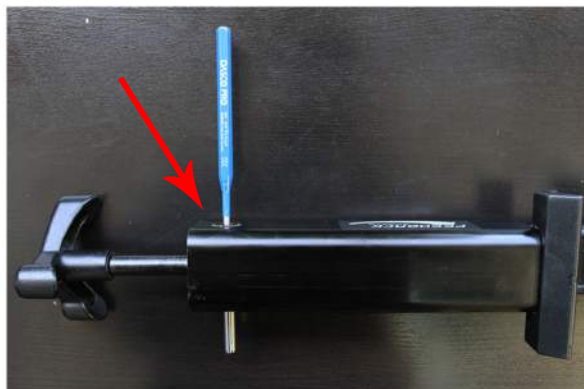




- Tools Required:**
- Hammer
 - Pin Punch (or 1/4" bolt)
 - Red Thread Locker
 - Flathead Screwdriver

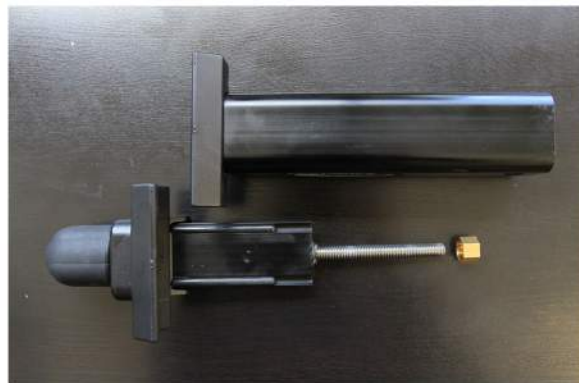
Step 1: Use pin punch and hammer to remove roll pin.



Step 2: Remove 5/8" brass nut from threaded internal rod.

Note: Grip hand knob while removing brass stop nut or entire assembly will rotate.

Disassembled view:



Step 3: Remove cam pocket from clamp head by prying against top of cam pocket from inside.

Cam Pocket dislodged side view:



caution: do not push this sleeve out yet, please refer to step 5.

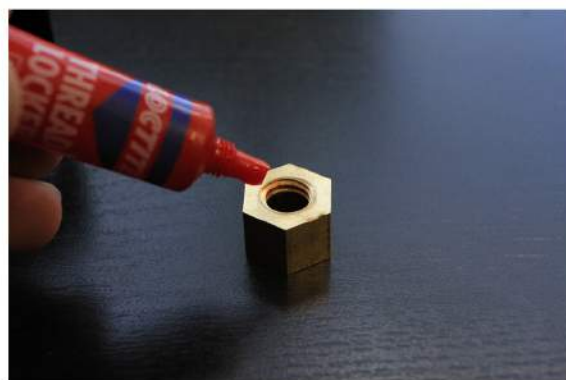
Step 4: Reinstall new cam pocket assembly by inserting into clamp head and pressing upwards until cam pocket snaps into place.

Note: Pay attention to orientation of cam pocket when reinstalling.



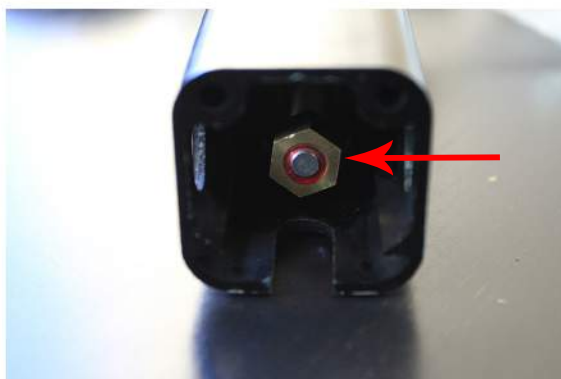
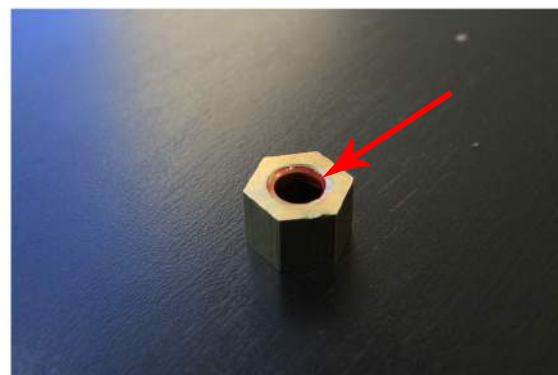


Step 5: Insert threaded rod portion of slide lock jaw through new cam pocket assembly. The sleeve in step 4 will pop out and be replaced with threaded rod.

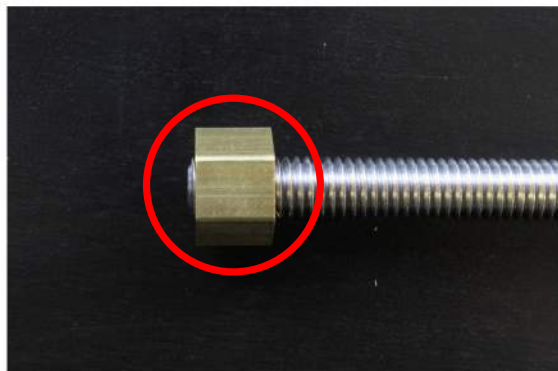


Step 6: Apply red thread locker to inside threads on brass stop nut.

Note: Take care to apply an even amount all the way around the threads of the brass stop nut.



Step 7: Thread brass stop nut onto threaded rod. Stop threading when approx 1/2 a thread is exposed. Allow thread locker to set up.



Step 8: Hammer roll pin back into pivoting barrel assembly until top of roll pin is flush with housing.

